












Date: Wednesday, 22/10/2008 4:07:17 PM
 User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SEAT SUPPORT ASSEMBLY, LH
Job Number	: 42861		
Estimate Number	: 13328		
P.O. Number	:	Part Number	: D3784043
This Issue	: 22/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3784 REV B
First Issue	: / /	Project Number	:
Previous Run	: 42860	Drawing Revision	: B
	Type : SMALL / MED FAB	Material	:
Written By	:	Due Date	: 29/10/2008
Checked & Approved By	: <u>JWD 08.10.22</u>	Qty:	2 Um: Each
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec : Est Rev:B 08-07-18 revB as per dwg DD verified by:EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
2.0	D3763043	End Fitting Assembly, LH	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) End Fitting Assembly, LH batch: <u>B42963</u>			
3.0	D37701	Tube	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Tube batch: <u>B42879</u>			
4.0	D37703	Tube	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Tube batch: <u>B42963</u>			
5.0	D3763041	End Fitting Assembly	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) End Fitting Assembly x2/ batch: <u>B42952</u>			
<u>42940 x2</u>			

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:07:17 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY, LH

Job Number: 42861

Part Number: D3784043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: 1109632

(or NAS1149Do332J) batch: _____

FF 09/02/09

(2)

7.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: 1109798

FF 09/02/09

(2)

8.0	AN52510R20	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: 1109752

FF 09/02/09

(2)

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up****

****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT****

FF 09/02/09

(2)

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 09/02/09 (24H)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: 246

91219

SL

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/02/11

Job Completion



MF 09-02-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

C

B

A

D

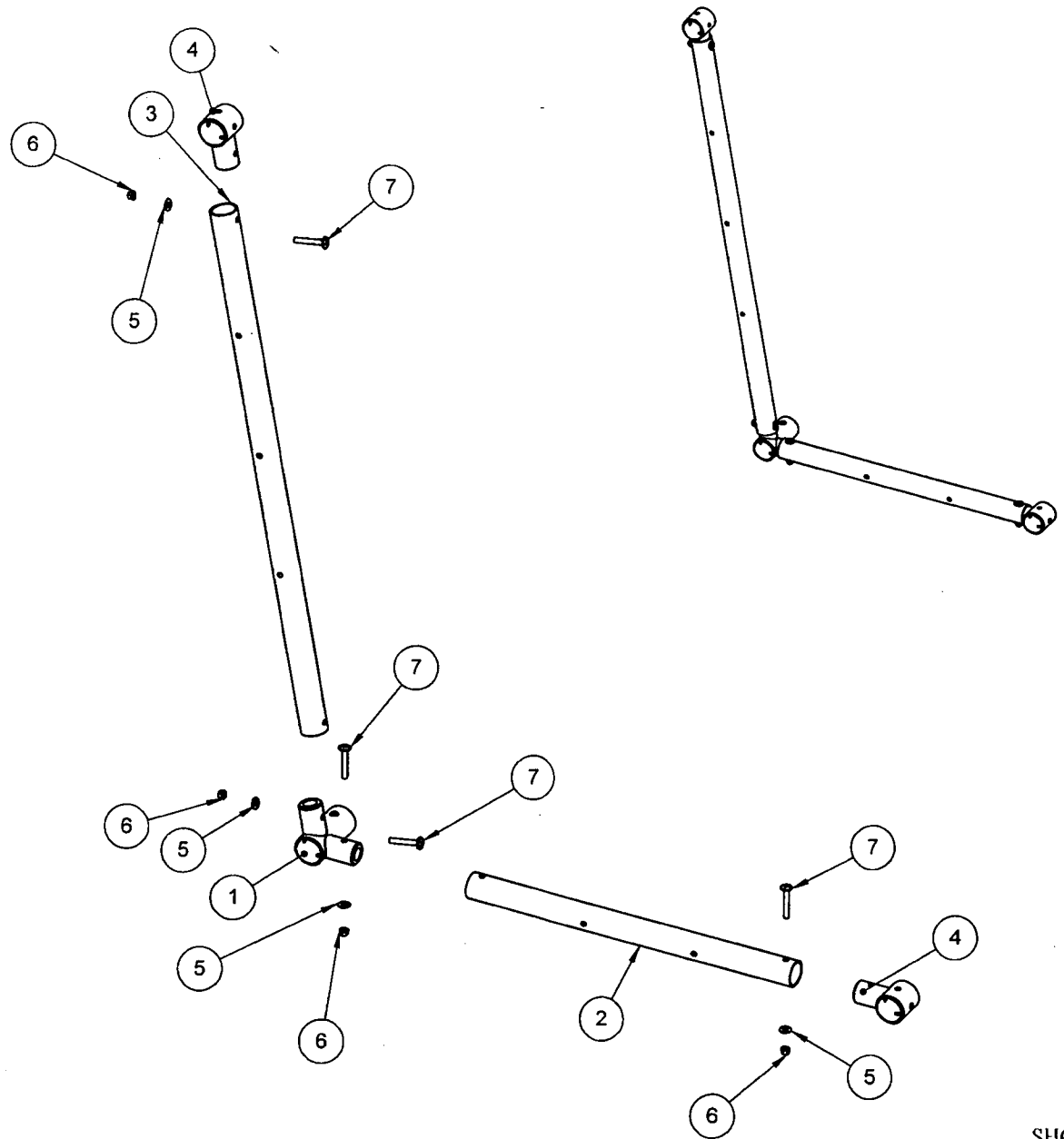
C

B

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

B
B
B



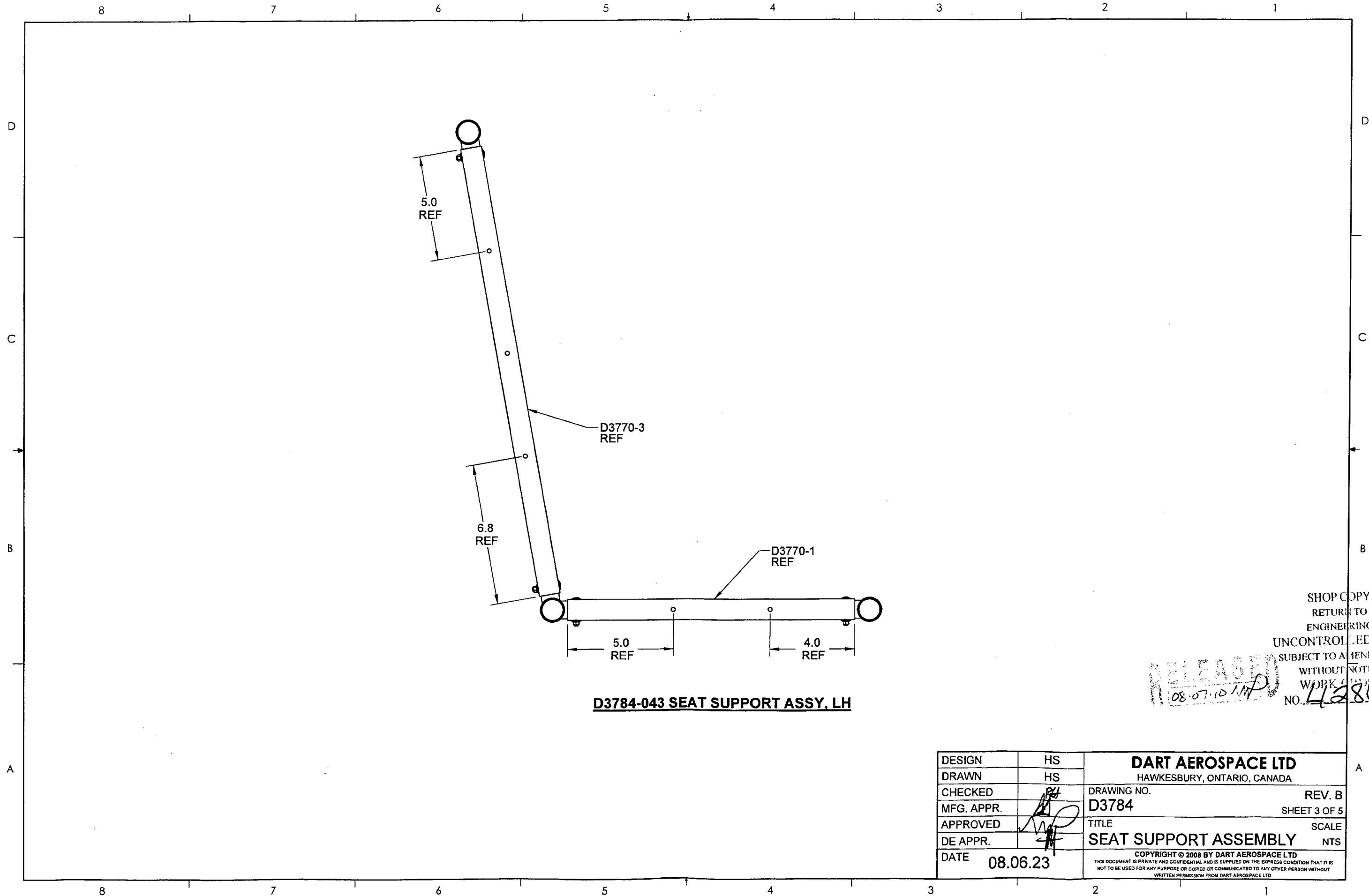
D3784-043 SEAT SUPPORT ASSY, LH

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

RELEASED
08.07.10

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WITHOUT NOTICE
WORK ORDER
NO. 42862

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	PA	DRAWING NO. D3784
MFG. APPR.	PA	REV. B SHEET 2 OF 5
APPROVED	PA	TITLE SEAT SUPPORT ASSEMBLY
DE APPR.	PA	SCALE NTS
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D3784-043 SEAT SUPPORT ASSY, LH

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WORK ORDER NO. **428163**

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3784	SHEET 3 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEAT SUPPORT ASSEMBLY	NTS
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